

DRILL SIZES FOR PIPE TAPES

TAP SIZE	THREADS/IN.	DRILL DIAMETER
1/8	27	11/32
1/4	18	7/16
3/8	18	37/32
1/2	14	23/32
3/4	14	59/32
1	11 1/2	15/32
1 1/4	11 1/2	1 1/2
1 1/2	11 1/2	149/32
2	11 1/2	23/16
2 1/2	8	29/16
3	8	33/16
3 1/2	8	311/16
4	8	43/16
4 1/2	8	43/4
5	8	55/16
6	8	65/16

TAP AND DRILL SIZES (AMERICAN STANDARD COARSE)

DRILL SIZE	TAP SIZE	THREADS/IN.
7	1/4	20
F	5/16	18
5/16	3/8	16
U	7/16	14
27/32	1/2	13
31/32	9/16	12
17/32	5/8	11
19/32	11/16	11
21/32	3/4	10
23/32	13/16	10
49/32	7/8	9
53/32	15/16	9
7/8	1	8
63/32	1 1/8	7
17/32	1 1/4	7
113/32	1 3/8	6
111/32	1 1/2	6
129/32	1 5/8	5 1/2
19/16	1 3/4	5
111/16	1 7/8	5
125/32	2	4 1/2